

# FULLY GRADED ROOFING BATTEN TO BS 5534:2014+A2:2018

**SR TIMBER**  
**PREMIUM GOLD**  
QUALITY ROOFING BATTENS

- SR Timber PREMIUM GOLD® is our highest grade of roofing batten, incorporating a unique and distinctive GOLD colouration.
- SR Timber PREMIUM GOLD® roof battens are produced in Latvia, then imported as a finished product to our timber terminals.
- Fully compliant to all relevant standards – BS 8417:2011+A1: 2014 (Preservation of Wood) and BS 5534:2014+A2:2018.
- Available in both 25mm x 38mm and 25mm x 50mm profiles and lengths from 3.0m up to 5.4m.
- Manufactured to:
  - Minimum 25mm on the thickness, and to a maximum 28mm (allowed tolerances -0mm/+3mm)
  - Minimum 35mm to a maximum of 41mm for 38 mm sized batten
  - Minimum 47mm to a maximum of 53mm for 50mm sized batten
  - Consistent in dimension
- Produced from the highest grade, slow grown spruce (Whitewood) Picea abies, species code WPCA – or pine (Redwood) Pinus sylvestris, species code PNSY. All supplied from either FSC® or PEFC fully certified or controlled resources. Ask for our FSC®-certified products.
- Premium Gold Battens are kiln dried to bespoke moisture content levels, in order for treatment to be done correctly, and to levels acceptable within BS 5534:2014+A2:2018. At time of fixing moisture content levels should not exceed 22% moisture content. It is advised wherever possible to keep battens covered or undercover stored. This assists in controlling moisture levels are at a acceptable level when fixed.
- The first stage of the grading process is to grade the raw material boards, this is carried out electronically & automatically to forecast a superior yield of roofing battens.
- The second stage is to grade each piece of the produced 25x38 and 25x50 dimensions visually. This is carried out by trained qualified graders - certified by trained by 3rd party independent tutors. The grading processes, procedures and management control systems are independently audited by CATG, ensuring continued and full compliance to BS 5534:2014+A2:2018.
- Following grading processes all roofing battens are individually piece marked, as required by BS 5534:2014+A2:2018.
- The grading processes carried out ensures we are controlling the following possible defects within the timber. This ensures the finished product - roofing battens, is compliant and within allowed tolerances of BS 5534:2014+A2:2018.
  - Dimension
  - Size of Knots
  - Wane
  - Fissures and Splits (check for end splits on site)
  - Slope of Grain
  - Rate of Growth
  - Decay and Insect Attack
  - Size of Resin Pockets
- Treatment is carried out to Use Class2 - the chemical is Vacsol Aqua preservative treated to BS 8417:2011+A1:2014 with our standard 60 year service life certification, against insect attack and wood rotting fungi (when used correctly and installed above dpc level in buildings). The full treatment process is certified by the WPA “Wood Protection Association”, they audit the whole treatment process, including management systems and physical product ensuring treatment is done correctly and conforms to the BS 8417:2011+A1:2014, including the correct Use Class.



**PRODUCT DATA SHEET**



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